








VENTURA DOOR SYSTEM MAINTENANCE

Image	Description	TDS/VS Part Number
	<p style="text-align: center;">MULTIPURPOSE GREASE LITHEP EP2 (400g) FOR IG & PS SPIRAL CABLE SHAFTS</p>	ADH014
	<p style="text-align: center;">ARCANOL MULTITOP GREASE (400g) FOR PSE & RSE BEARING HOUSINGS</p>	ADH015
	<p style="text-align: center;">LOCTITE 243 THREAD LOCKER SUPPLIED IN A 0.5ml VIAL (FOR USE AS SPECIFIED IN MAINTENANCE MANUALS & SERVICE KITS)</p>	C625-0.5ML
	<p style="text-align: center;">LOCTITE 243 THREAD LOCKER SUPPLIED IN A 50ml BOTTLE (FOR USE AS SPECIFIED IN MAINTENANCE MANUALS & SERVICE KITS)</p>	C625-50ML
	<p style="text-align: center;">PS CABLE TENSION GAUGE FOR PS & RS DOOR MECHANISMS</p>	K306

	<p>MOLEX MICRO-FIT PIN CRIMPING TOOL</p>  <p>FOR USE WITH E135/E136 VS PIN CONNECTIONS ON SENS EDGES/SPIRAL CABLES</p>	<p>TR-009 VB8315</p>
	<p>DOORSHAFT TORQUE TOOL FOR IG4 GLIDER DOORS</p> <p># REFER SERVICE INSTRUCTION: SM049E</p>	<p>VA3860</p>
	<p>DOORSHAFT TORQUE TOOL FOR IG3 GLIDER DOORS</p> <p># REFER SERVICE INSTRUCTION: SM049E</p>	<p>VA4146</p>
	<p>VENTURA V-DIAG DIAGNOSTIC KIT (END USER VERSION)</p> <p>FOR IGE,PSE & RSE DOOR CONTROLLERS</p> 	<p>VB2110</p>
	<p>PS/PSE MICROSWITCH ADJUST TOOL</p>	<p>VB8538</p>

	<p>20-100Nm TORQUE WRENCH KIT INCL: 3x OPEN END 13,17,19 + 3/8 SQ DRIVE. INSERT TOOLS -9x12 MALE MOUNT</p>	<p>TR-035</p>																
	<p>2-20Nm TORQUE WRENCH KIT 1/4" SQ DRIVE INCL: HEX H2.5,H3,H4,H5,H6,H7,H8,H10 & TORX T10,T25,T30 BITS</p>	<p>TR-036</p>																
	<p>PS1 DOORSHAFT SERVICE KIT (COVERS 1 SHAFT - LH or RH)</p> <p>INCLUDES: H750, B706, C492, D760, D806, A732 x2, B689 x2, D803, J405, C625-0.5ML</p> <p># FOR FULL DETAILS SEE DATA SHEET</p>	<p>KIT602</p> 																
	<p>PS2 DOORSHAFT SERVICE KIT (COVERS 1 SHAFT - LH or RH)</p> <p>INCLUDES: A732 x2, B689 x2, B706, D806, C492, G958, H750, KIT601 (D806, E009 & J593), P261, C625-0.5ML</p> <p># FOR FULL DETAILS SEE DATA SHEET</p>	<p>KIT603</p> 																
<table border="1" data-bbox="119 1601 518 1915"> <thead> <tr> <th colspan="2"># THIS IS FOR BOTH DOORSHAFTS (RH+LH)</th> </tr> </thead> <tbody> <tr> <td>(1) F681 x 2 = TOP ARM Ø14 SPH BEARING</td> <td>(8) I162 x 2 = LOWER DOORSHAFT BUSH</td> </tr> <tr> <td>(2) G756 x 2 = RETAINING CLIP</td> <td>(9) VD6479 x 1= (8996) RH SLIDE PLATE KIT WITH SCREWS (4xH832)</td> </tr> <tr> <td>(3) L886 x 2 = PIVOT POINT BOLT</td> <td>(10) VD6477 x 1= (8995) LH SLIDE PLATE KIT WITH SCREWS (4xH832)</td> </tr> <tr> <td>(4) L782 x 2 = FLAP BRACKET BUSH</td> <td>REF ONLY PART OF SLIDE PLATE KIT</td> </tr> <tr> <td>(5) A497 x 2 = WASHER M12 NYLON</td> <td>(11) H832 = FLANGED SCREW M5x8</td> </tr> <tr> <td>(6) B253 x 2 = UPPER NYLON BEARING BUSH</td> <td>(12) H470 x 2 = IG PRECISION BOLT LOW</td> </tr> <tr> <td>(7) VA1000 x 2 = M16 NORD-LOCK RING</td> <td>(13) C625-0.5ML = LOCTITE 243 THREADLOCKER Supplied in a 0.5ml Vial for retaining items 3, 4, & 5</td> </tr> </tbody> </table>	# THIS IS FOR BOTH DOORSHAFTS (RH+LH)		(1) F681 x 2 = TOP ARM Ø14 SPH BEARING	(8) I162 x 2 = LOWER DOORSHAFT BUSH	(2) G756 x 2 = RETAINING CLIP	(9) VD6479 x 1= (8996) RH SLIDE PLATE KIT WITH SCREWS (4xH832)	(3) L886 x 2 = PIVOT POINT BOLT	(10) VD6477 x 1= (8995) LH SLIDE PLATE KIT WITH SCREWS (4xH832)	(4) L782 x 2 = FLAP BRACKET BUSH	REF ONLY PART OF SLIDE PLATE KIT	(5) A497 x 2 = WASHER M12 NYLON	(11) H832 = FLANGED SCREW M5x8	(6) B253 x 2 = UPPER NYLON BEARING BUSH	(12) H470 x 2 = IG PRECISION BOLT LOW	(7) VA1000 x 2 = M16 NORD-LOCK RING	(13) C625-0.5ML = LOCTITE 243 THREADLOCKER Supplied in a 0.5ml Vial for retaining items 3, 4, & 5	<p>IG4 DOORSHAFT SET SERVICE KIT (COVERS 2 SHAFTS – LH & RH)</p> <p>INCLUDES: F681 x2, G756 x2, L886 x2, L782 x2, A497 x2, B253 x2, VA1000 x2, I162 x2, VD6477 x1, VD6479 x1, H470 x2 C625-0.5ML</p> <p># FOR FULL DETAILS SEE DATA SHEET</p>	<p>KIT607</p> 
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