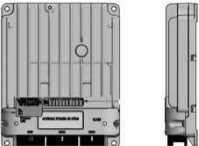


VENTURA DOOR SYSTEM MAINTENANCE

Image	Description	TDS/VS Part Number
	MULTIPURPOSE GREASE LITHEP EP2 (400g) FOR IG & PS SPIRAL CABLE SHAFTS	ADH014
	ARCANOL MULTITOP GREASE (400g) FOR PSE & RSE BEARING HOUSINGS	ADH015
	LOCTITE 243 THREAD LOCKER SUPPLIED IN A 0.5ml VIAL (FOR USE AS SPECIFIED IN MAINTENANCE MANUALS & SERVICE KITS)	C625- 0.5ML
	LOCTITE 243 THREAD LOCKER SUPPLIED IN A 50ml BOTTLE (FOR USE AS SPECIFIED IN MAINTENANCE MANUALS & SERVICE KITS)	C625- 50ML

	PS CABLE TENSION GAUGE FOR PS & RS DOOR MECHANISMS	K306
	MOLEX MICRO-FIT PIN CRIMPING TOOL  FOR USE WITH E135/E136 VS PIN CONNECTIONS ON SENS EDGES/SPIRAL CABLES	TR-009 VB8315
	DOORSHAFT TORQUE TOOL FOR IG4 GLIDER DOORS # REFER SERVICE INSTRUCTION: SM049E	VA3860
	DOORSHAFT TORQUE TOOL FOR IG3 GLIDER DOORS # REFER SERVICE INSTRUCTION: SM049E	VA4146
	VENTURA V-DIAG DIAGNOSTIC KIT (END USER VERSION) FOR IGE,PSE & RSE DOOR CONTROLLERS 	VB2110

	PS/PSE MICROSWITCH ADJUST TOOL	VB8538														
	20-100Nm TORQUE WRENCH KIT INCL: 3x OPEN END 13,17,19 + 3/8 SQ DRIVE. INSERT TOOLS -9x12 MALE MOUNT	TR-035														
	2-20Nm TORQUE WRENCH KIT 1/4" SQ DRIVE INCL: HEX H2.5,H3,H4,H5,H6,H7,H8,H10 & TORX T10,T25,T30 BITS	TR-036														
<table><tr><th colspan="2">KIT COMPONENT PARTS</th></tr><tr><th colspan="2"># THIS IS A SINGLE DOORSHAFT/LEAF KIT, 2 REQUIRED PER DOUBLE DOOR SET</th></tr><tr><td>(2) H750 = GUIDE ROLLER ASSY</td><td>(7) A732 = M6 A2 WASHER x 2</td></tr><tr><td>(3) B706 = M10x40 FIXING BOLT</td><td>(8) B689 = DOORSHAFT BEARING BUSH x 2</td></tr><tr><td>(5) C492 = VIBRATION DAMPER Ø20x15</td><td>(9) D803 = BOTTOM SUPPORT CATCH BLOCK</td></tr><tr><td>(4) D760 = ROLLER SPACER BUSH Ø16o/d x Ø10i/d x 23.5 Lg</td><td>(9A) J405 = BOTTOM SUPPORT CATCH BLOCK</td></tr><tr><td>(6) A760 = M6x16 FIXING BOLT</td><td>(10) C265 = LOCTITE 243 for items 3 & 6 # 2ml measure in kit</td></tr></table>	KIT COMPONENT PARTS		# THIS IS A SINGLE DOORSHAFT/LEAF KIT, 2 REQUIRED PER DOUBLE DOOR SET		(2) H750 = GUIDE ROLLER ASSY	(7) A732 = M6 A2 WASHER x 2	(3) B706 = M10x40 FIXING BOLT	(8) B689 = DOORSHAFT BEARING BUSH x 2	(5) C492 = VIBRATION DAMPER Ø20x15	(9) D803 = BOTTOM SUPPORT CATCH BLOCK	(4) D760 = ROLLER SPACER BUSH Ø16o/d x Ø10i/d x 23.5 Lg	(9A) J405 = BOTTOM SUPPORT CATCH BLOCK	(6) A760 = M6x16 FIXING BOLT	(10) C265 = LOCTITE 243 for items 3 & 6 # 2ml measure in kit	PS1 DOORSHAFT SERVICE KIT (COVERS 1 SHAFT - LH or RH) INCLUDES: H750, B706, C492, D760, D806, A732 x2, B689 x2, D803, J405, C625-0.5ML # FOR FULL DETAILS SEE DATA SHEET	 KIT602
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<table><tr><td>(1) VE6716 = LEVER BLOCK KIT Comprising of items 1.1, 1.2 & 1.3</td><td>(5) C492 = VIBRATION DAMPER Ø20x15</td></tr><tr><td>(1.1) J593 = LEVER BLOCK</td><td>(6) A760 = M6x16 FIXING BOLT</td></tr><tr><td>(1.2) D806 = M6x12 FIXING BOLT (Pre-coated thread lock)</td><td>(7) A732 = M6 A2 WASHER x 2</td></tr><tr><td>(1.3) E009 = M6 LOCKING DISK</td><td>(8) B689 = DOORSHAFT BEARING BUSH x 2</td></tr><tr><td>(2) H750 = GUIDE ROLLER ASSY Ø26x10 (bearing Ø22x6x10 bore)</td><td>(9) P261 = BOTTOM SUPPORT CATCH BLOCK</td></tr><tr><td>(3) B486 = M10x30 FIXING BOLT</td><td>(10) C625-0.5ML = LOCTITE 243 TREADLOCKER Supplied in a 0.5ml Vial for retaining items 6</td></tr><tr><td>(4) G968 = ROLLER SPACER BUSH Ø16 x 10 bore x 14 Lg</td><td></td></tr></table>	(1) VE6716 = LEVER BLOCK KIT Comprising of items 1.1, 1.2 & 1.3	(5) C492 = VIBRATION DAMPER Ø20x15	(1.1) J593 = LEVER BLOCK	(6) A760 = M6x16 FIXING BOLT	(1.2) D806 = M6x12 FIXING BOLT (Pre-coated thread lock)	(7) A732 = M6 A2 WASHER x 2	(1.3) E009 = M6 LOCKING DISK	(8) B689 = DOORSHAFT BEARING BUSH x 2	(2) H750 = GUIDE ROLLER ASSY Ø26x10 (bearing Ø22x6x10 bore)	(9) P261 = BOTTOM SUPPORT CATCH BLOCK	(3) B486 = M10x30 FIXING BOLT	(10) C625-0.5ML = LOCTITE 243 TREADLOCKER Supplied in a 0.5ml Vial for retaining items 6	(4) G968 = ROLLER SPACER BUSH Ø16 x 10 bore x 14 Lg		PS2 DOORSHAFT SERVICE KIT (COVERS 1 SHAFT - LH or RH) INCLUDES: A732 x2, B689 x2, B706, D806, C492, G958, H750, KIT601 (D806, E009 & J593), P261, C625-0.5ML	 KIT603
(1) VE6716 = LEVER BLOCK KIT Comprising of items 1.1, 1.2 & 1.3	(5) C492 = VIBRATION DAMPER Ø20x15															
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FOR FULL DETAILS SEE DATA SHEET

# THIS IS FOR BOTH DOORSHAFTS (RH+LH)	
(1) F681 x 2 = TOP ARM Ø14 SPH BEARING	(8) I162 x 2 = LOWER DOORSHAFT BUSH
(2) G756 x 2 = RETAINING CLIP	(9) VD6479 x 1= (I996) RH SLIDE PLATE KIT WITH SCREWS (4xH832)
(3) L886 x 2 = PIVOT POINT BOLT	(10) VD6477 x 1= (I995) LH SLIDE PLATE KIT WITH SCREWS (4xH832)
(4) L782 x 2 = FLAP BRACKET BUSH	REF ONLY PART OF SLIDE PLATE KIT (11) H832 = FLANGED SCREW M5x8
(5) A497 x 2 = WASHER M12 NYLON	(12) H470 x 2 = IG PRECISION BOLT LOW
(6) B253 x 2 = UPPER NYLON BEARING BUSH	(13) C625-0.5ML = LOCTITE 243 THREADLOCKER Supplied in a 0.5ml Vial for retaining items 3, 4, & A5
(7) VA1000 x 2 = M16 NORD-LOCK RING	

IG4 DOORSHAFT SET SERVICE KIT

(COVERS 2 SHAFTS – LH & RH)

INCLUDES: F681 x2, G756 x2, L886 x2,
L782 x2, A497 x2, B253 x2,
VA1000 x2,
I162 x2, VD6477 x1, VD6479 x1,
H470 x2 C625-0.5ML

FOR FULL DETAILS SEE DATA SHEET

KIT607

