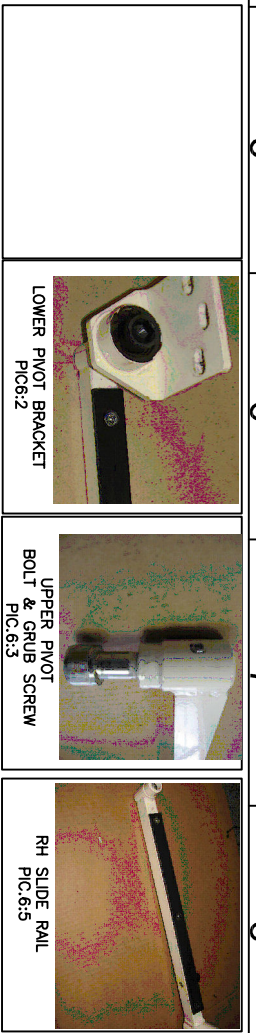


No	PART No	DESCRIPTION	QTY-PER LEAF
1	L500-021-01	LH DOORSHAFT W/ASSY PC,BLACK 9005/30%	1
2			
3	ASY009A	25mm BOTTOM BEARING ASSY	1
4	L500-09	LOWER SPH BRG BRACKET	1
5	L500-52-270	RH SLIDE RAIL 270 x 115P	1
6	STP010	ATF STRIKER BLACK	1
7	SCR31460-A2	M14x60 SDC HD SCREW-BZP	2
8	SCR11225-A1	M12x25 HEX HD SCREW-BZP	1
9			
10	SCR30835-A1	M8x35 SDC HD SCREW-BZP	1
11	SCR90606-C1	M6x6 GRUB SCREW *C*POINT-BZP	2
12	SCR50508-A1	M5x8 CSK SDC HD SCREW-BZP	3
13	NUT08HX-MS	M8 NUT HEX FULL-BZP	1
14	WAS12SP-B1	M12 WASHER SPRING RECT-BZP	2
15	WAS12PL-C1	M12 WASHER PLAIN FORM-C-BZP(2.5thk)	2
16			
17	CIR001	CIRCLIP 1300/34mm	1
18	BRG021B	14 SPH MODULED BRG RACE	1
19	PLG002	PLASTIC PLUG SHORT TYPE	1
20	SPA005-04	SPACER 4mm THK D/D20 I/D14	1

INSTALLATION NOTES:-

1. USE JIG-002 TO INSERT SPH BRG ITEM-18.
 2. GREASE INTERNAL PARTS PRIOR TO FITTING = (G)
 3. USE JIG-002 TO INSERT SPH BRG ITEM-18.
 4. M14 THREADS IN END COLLARS TO BE FREE RUNNING MAY HAVE TO CLEAN OUT AFTER POWDER COATING.
 5. M5 CSK SCREWS ITEM-12 RETAINING SLIDE RAIL MUST FINISH BELOW SURFACE.
 6. RETAIN ITEM-3 BOTTOM BEARING IN SHAFT BY MEANS OF A PLASTIC THE WRAP
- USED DN:- GLD013=SOLO VSR FAST FLOW MANUAL RAMP



REV 2 (07.05.08) D/SHAFT WELDED IN DELETED FIXING SCREWS

TOLERANCES ON DIMENSIONS: (Unless otherwise Stated), DIMENSIONS OVER 1000, ±1, DIMENSIONS OF WHOLE NUMBERS ONLY, ±1.0 DIMENSIONS TO 1 DECIMAL PLACE, ±0.5, ANGLES, ±1° CHAMFERS, ±3°

SCALE: NTS

DRAWN BY: A WILSON

DATE: 28.04.08

3RD ANGLE

IF IN DOUBT ASK

REMOVE ALL BURRS AND SHARP EDGES

CUSTOMER:--

VEHICLE:--

NOTES:--

DESCRIPTION: LH DOORSHAFT & DRIVE SHAFT ASSY DETAILS

KIT P/No: SHFT019-01

DRG No.: INST-007-10

REV 1

REV 2